

BENKAN®

COMPANY PROFILE

Corporate Profile

Company Outline

Company Name	BENKAN Corporation
Head Office	5-1, Rokusengoku-Cho, Ota-City, Gunma, 379-2305,JAPAN
Capital	JPY 100 million
Annual Sales	JPY 16,100 million (2014)
Number Of Employee	366 (World Wide 1,079)



Website: <http://www.benkan.com/en/>

Welding Fitting(WF) Division

Over Seas Sales Section

Location: 2-5-13, Sanno, Ota-Ku, Tokyo,
143-8567, JAPAN

Phone: (81)-3-3777-1541

Fax: (81)-3-3777-1567

Mechanical Joint(MJ) Division

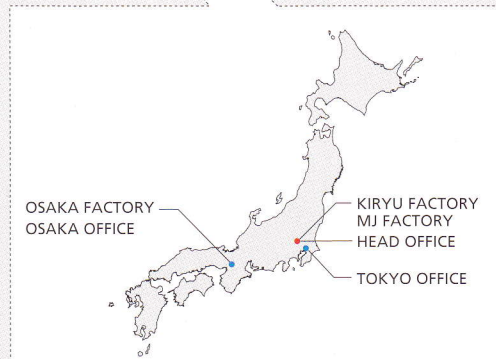
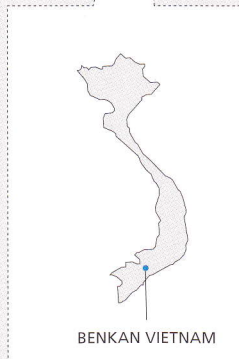
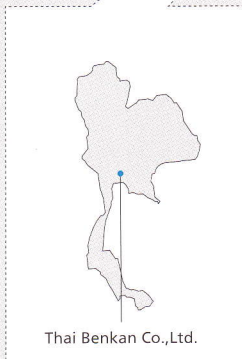
Over Seas Sales Section

Location: 3-1-18, Nishinagasu-cho, Amagasaki-city,
Hyogo, 660-0805, JAPAN

Phone: (81)-6-6482-1856

Fax: (81)-6-6482-1824

Place of Business



Thai Benkan Co.,Ltd.



BENKAN VIETNAM



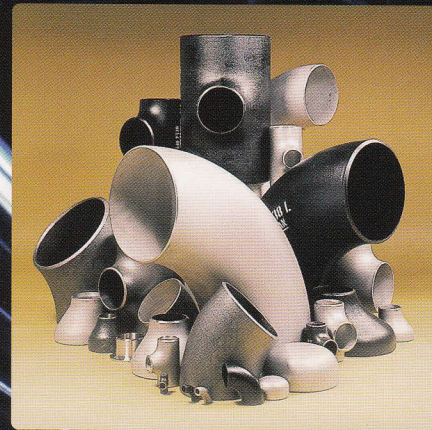
OSAKA FACTORY



KIRYU FACTORY
MJ FACTORY

Butt-Welding Fittings

Butt-welding fittings are fundamental to piping, and Fundamental to BENKAN Corporation as well. These foundational components Support various infrastructures behind the scene, having an ever important role in the past, present, and coming century. We at BENKAN Corporation, with many years of experience and expertise, utilize original cutting-edge manufacturing technologies to our advantage in providing quality products that support the basic needs of life.



Our Products

Butt-Welding Fittings

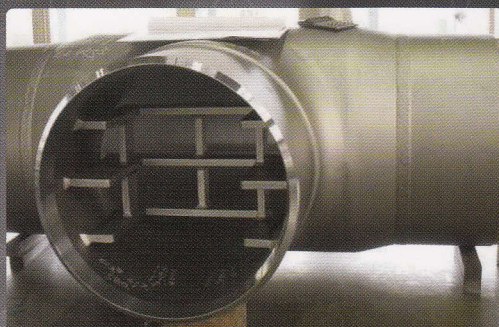
Carbon steel Butt-welding Fittings



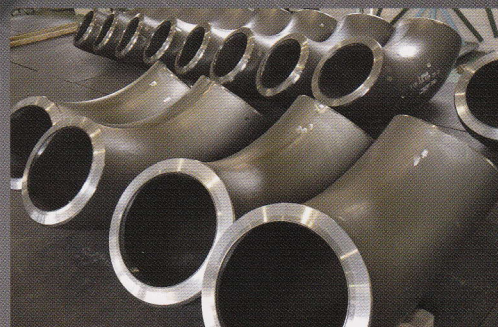
Stainless Butt-Welding Fittings



Scraper Bar Tees



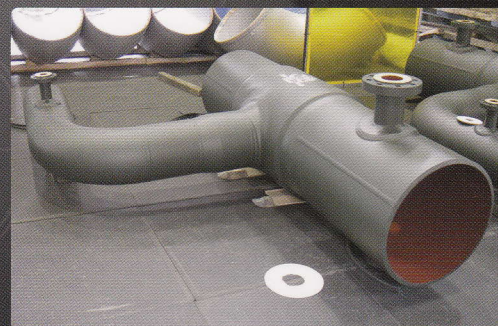
Alloy Steel Butt-Welding Fittings



Special Y-PIECE



Piping Prefabrication Products



Approval Certificate

KIRYU FACTORY
ISO 9001

PED 97/23/EC

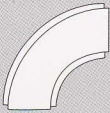
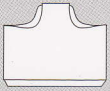

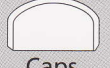


OSAKA FACTORY
ISO 9001

PED 97/23/EC

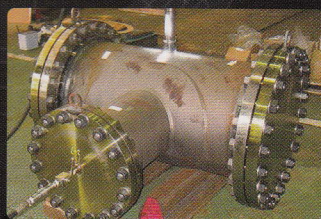
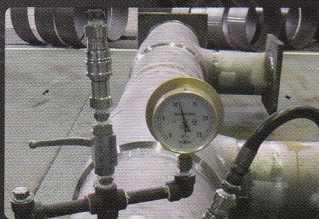


Production Range

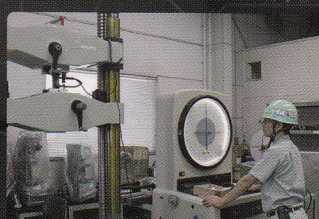
TYPE	SHAPE	Material		
		Carbon Steel	Alloy Steel	Stainless Steel
 Elbows	Seamless	1/2B-34B	1/2B-34B	1/2B-34B
		100t max	100t max	100t max
	1-Seam	—	—	1/2B-14B
				20t max
	2-Seam	16B-80B	16B-80B	16B-80B
		90t max	90t max	90t max
 Tees	Seamless	1/2B-24B	1/2B-24B	1/2B-24B
		130t max	130t max	130t max
	1-Seam	16B-66B	16B-66B	16B-66B
		100t max	100t max	100t max
	2-Seam	22B-66B	22B-66B	22B-66B
		100t max	100t max	100t max
 Reducers	Seamless	3/4B-24B	3/4B-24B	3/4B-24B
		80t max	80t max	80t max
	1-Seam	16B-80B	16B-80B	3/4B-80B
		100t max	100t max	100t max
 Caps	Seamless	1/2B-80B	1/2B-80B	1/2B-80B
		60t max	60t max	60t max

Product quality inspection

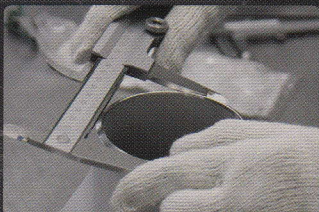
Hydrostatic Pressure Test



Various Mechanical Tests



Dimensional Inspection



Non Destructive Examination



KIRYU FACTORY



<LOCATION (KIRYU)>

5-1 ROKUSENGOKU-CHO OTA-SHI GUNMA
TEL.0277-78-4112 FAX.0277-78-4118

<LOCATION (KIRYU BRANCH)>

2-651 AIOICHO KIRYU-SHI GUNMA
TEL.0277-54-8146 FAX.0277-54-2013

<PRODUCTS>

- BUTT-WELDING FITTINGS(STEEL PIPE/STEEL PLATE)
- SOCKET・THREADED FITTINGS (FORGING)

	ELBOW	TEE	REDUCER	CAP	FORGING
SIZE					
8/1B					
3/8B					
1/2B					
3/4B					
1					
5B					
6B					
8B					
10B					
12B					
1					
24B					

<QUALIFICATION>

1. Authorized manufacturer for JIS mark indication
JIS B2311, JIS B2312, JIS B2313, JIS B2309
2. Authorized by NIPPON KAIJI KYOKAI.
3. Authorized by ISO9001.
4. Authorized by Bureau Veritas.
5. Authorized by LRS
6. Authorized by ABS Pacific.



OSAKA FACTORY



<LOCATION>

3-1-18 NISHINAGASU-CHO AMAGASAKI-SHI HYOGO
TEL.06-6482-1351 FAX.06-6482-1357

<PRODUCTS>

● BUTT-WELDING FITTINGS(STEEL PIPE/STEEL PLATE)

	ELBOW	TEE	REDUCER	CAP	CD ELBOW
SIZE					
14B					
16B					
18B					
20B					
22B					
24B					
26B					
28B					
30B					
34B					
↓					
66B					
↓					
80B					



<QUALIFICATION>

1. Authorized manufacturer for JIS mark indication JIS B2311, JIS B2312, JIS B2313.
2. Authorized by NIPPON KAIJI KYOKAI.
3. Authorized by DET NORSKE VERITAS.
4. Authorized by LRS
5. Authorized by ABS Pacific.
6. Authorized by ISO9001.
7. Authorized by Electricity Enterprises Act.
8. Authorized by Gas Enterprises Act.
9. Authorized manufacturer of first class pressure containers.
10. Authorized manufacturer of boilers.
11. Authorized by Bureau Veritas.



Products

BENKAN : The Brand Name You Can Trust

Our products are made of carbon steel, alloy steel, stainless steel, and non-ferrous alloys to meet a variety of needs.

Type of Fittings

◆ Elbows

We have an extensive elbow lineup including 45,90 and 180degree elbows as well as trimmed elbows and elbows with tangent.



*Carbon Steel Elbows
(ex. 90-degree , Long Radius)*



*Carbon Steel Elbows
(ex. 90-degree , Short Radius)*



*Carbon Steel Elbows
(ex. 45-degree , long Radius)*



Stainless Steel Elbows

◆ Tees

In addition to standard tees, we manufacture cross, header and other parts



*Carbon Steel Tees
(ex. Straight Tee)*



*Carbon Steel Tees
(ex. Reducing Tee)*



Stainless Tees & Crosses



Y Pieces

◆ Reducers

We also manufacture reducers with tangent upon request. For information, contact us directly.



*Carbon Steel Reducers
(ex. Concentric)*



*Carbon Steel Reducers
(ex. Eccentric)*



Stainless Reducers

◆ Caps



Carbon Caps



Stainless Caps

◆ Non-ferrous Metal Product







Non-ferrous Metal Products

Products

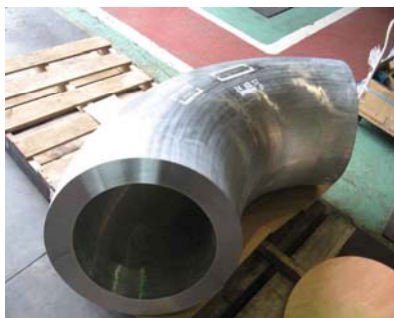
BENKAN : The Brand Name You Can Trust

Production Range

TYPE	SHAPE	Material		
		Carbon Steel	Alloy Steel	Stainless Steel
 Elbows	Seamless	1/2B--34B	1/2B--34B	1/2B--34B
		100t max	100t max	100t max
	1-Seam	--	--	1/2B--14B
				20t max
	2-Seam	16B--80B	16B--80B	16B--80B
		90t max	90t max	90t max
 Tees	Seamless	1/2B--24B	1/2B--24B	1/2B--24B
		130t max	130t max	100t max
	1-Seam	16B--66B	16B--66B	16B--66B
		100t max	100t max	90t max
	2-Seam	22B--66B	22B--66B	22B--66B
		100t max	100t max	100t max
 Reducers	Seamless	3/4B--24B	3/4B--24B	3/4B--24B
		80t max	80t max	80t max
	1-Seam	16B--80B	16B--80B	3/4B--80B
		100t max	100t max	100t max
 Caps	Seamless	1/2B--80B	1/2B--80B	1/2B--80B
		60t max	60t max	60t max

*In the table, the top figures show Outside Diameter, and the bottom figures indicate wall thickness(mm).

*Please contact us for more specific details.



BENKAN[®]



THAI BENKAN CO.,LTD.

58 Soi Watkrunai Bangkru Suksawat 70 Prapadaeng Samutprakarn 10130

THAILAND

Tel : 662 463-6235-7 Fax : 662 463-8241

www.thaibenkan.co.th



Company Name	THAI BENKAN CO.,LTD.	
Brand Name	BENKAN	
Address	58, Soi Watkrunai, Bangkru, Suksawat 70, Prapadaeng, Samutprakarn, 10130, Thailand	
Capital	Baht 165,094,500	
Employees	395	
Establish	August 5th, 1987	
Area	Land : 25,185 sq. meters	Building : 13,825 sq. meters
Major Equipment	Pipe cutting machine 8	Cap forming machine 1
	Elbow bending machine 8	Heat treatment furnace 3
	Elbow sizing machine 9	Shot blast 4
	Reducer forming machine 3	Bevelling machine 39
	Tee forming machine 2	Coating line 1

BENKAN®

LOCATION



THAI BENKAN CO.,LTD

58 MOO 13 SOI WATKRUNAI, SUKSAWAT 70 RD. BANGKRU

PHRAPADAENG, SAMUTPRAKARN 10130, THAILAND

TEL. 02-463-0074, 02-463-6235-7, 02-819-0410-3

FAX, 02-463-6238, 02-463-8241

Carbon Steel & Alloy Steel**Elbow**

90o
Elbow (Long)



90o
Elbow (Short)



45o
Elbow (Long)



180o
Elbow (Long)



180o
Elbow (Short)

Reducer

Reducer
(Concentric)



Reducer
(Eccentric)

Tee

T (Straight)



T (Reducing)

Cap

Cap

Stainless Steel & Duplex**Elbow**

90o
Elbow (Long)



90o
Elbow (Short)



45o
Elbow (Long)

Reducer

Reducer
(Concentric)



Reducer
(Eccentric)

Tee

T (Straight)



T (Reducing)

Cap

Cap

Production Range Chart

BENKAN®

Carbon Steel (Seamless)	Type		Diameter	Wall Thickness	Remarks
A 234 WPB A 420 WPL6 A 860 WPHY42 A 860 WPHY52 A 860 WPHY60	Elbow Long	90,45	1/2" - 12"	STD - Sch160 / XXS	(XXS : 3/4" - 12")
		180	1/2" - 8"	STD - Sch160	(Sch160 : 11/4" - 4")
	Elbow Short	90	1" - 12"	STD - Sch160 / XXS	
		180	1" - 8"	STD - Sch160	(Sch160 : 11/2" - 6")
	Reducer	Concentric	3/4" - 16"	STD - Sch160 / XXS	
		Eccentric			
	Tee		1/2" - 16"	STD - Sch80 / XS	(Sch160 : 1/2" - 8")
					(XXS : 11/2" - 8")
	Cap		1 1/4" - 14"	STD - Sch120	(Sch120 : 4" - 14")

Stainless Steel (Seamless/Welded)	Type		Diameter	Wall Thickness	Remarks
A 403 WP304 / 304L WP316 / 316L WP S31254	Elbow Long	90,45	1/2" - 4"	Sch10S - Sch160 / XXS	(Sch160 / XXS 3/4" - 4")
			5" - 16"	Sch10S - Sch80S	
	Elbow Short	90	1" - 4"	Sch10S - Sch160 / XXS	
			5" - 16"	Sch10S - Sch80S	
	Reducer	Concentric	3/4" - 16"	Sch10S - Sch160 / XXS	(Sch160 : 3/4" - 6")
		Eccentric			(XXS : 3/4" - 5")
	Tee		1/2" - 5"	Sch10S - Sch160 / XXS	(XXS : 11/2" - 4")
			6" - 16"	Sch10S - Sch40S	(Sch40S : 6" - 12")
	Cap		1 1/4" - 14"	Sch10S - Sch120	(Sch120 / 4" - 14")

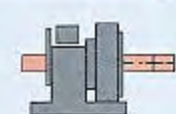
Duplex Stainless Steel (Seamless/Welded)	Type		Diameter	Wall Thickness	Remarks
A 815 S31803 S32205 S32750 S32760	Elbow Long	90,45	1/2" - 16"	Sch10S - Sch80S	(Sch80S / 1/2" - 4")
	Elbow Short	90	1" - 2"	Sch10S - Sch80S	
			4" - 16"		
	Reducer	Concentric	3/4" - 16"	Sch10S - Sch80S	
		Eccentric			
	Tee		1/2" - 12"	Sch10S - Sch80S	(Sch40S : 1/2" - 10")
					(Sch80S : 1/2" - 6")
	Cap		1 1/4" - 14"	Sch10S - Sch120	(Sch120 4" - 14")

Alloy Steel (Seamless)	Type		Diameter	Wall Thickness	Remarks
A 234 WP1 WP5 WP9 WP11 WP12 WP22 WP91	Elbow Long	90,45	1/2" - 12"	STD - Sch160 / XXS	(XXS : 3/4" - 12")
		180	1/2" - 8"	STD - Sch160	(Sch160 / 11/4" - 4")
	Elbow Short	90	1" - 12"	STD - Sch160 / XXS	
		180	1" - 8"	STD - Sch160	(Sch160 : 11/2" - 6")
	Reducer	Concentric	3/4" - 16"	STD - Sch160 / XXS	
		Eccentric			
	Tee		1/2" - 16"	STD - Sch80 / XS	(Sch160 : 1/2" - 8")
					(XXS : 11/2" - 8")
	Cap		1 1/4" - 14"	STD - Sch160 / XS	



CARBON Steel

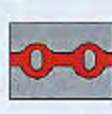
ELBOW



PIPE CUTTING



BENDING



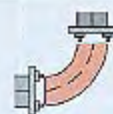
SIZING PRESS



MACHINING (GAS CUTTING)



SHOT BLASTING



BEVEL ENDS

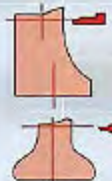
REDUCER



PIPE CUTTING



FORMING (COLD/HOT)



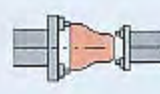
END CUTTING



HEAT TREATMENT



SHOT BLASTING



BEVEL ENDS

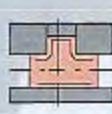
TEE



PIPE CUTTING



LUBRICANT COATING



FORMING



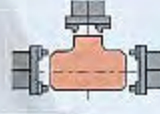
HEAT TREATMENT



CUT THE BRANCH OF TEE

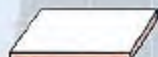


SHOT BLASTING



BEVEL ENDS

CAP



PLATE



PLATE CUTTING



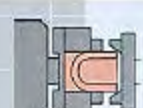
FORMING



HEAT TREATMENT



SHOT BLASTING



BEVEL ENDS



INSPECTION



COATING LINE



MARKING



PACKING

STAINLESS Steel

ELBOW



STAINLESS PIPE



PIPE CUTTING



LUBRICANT COATING



COLD FORMING MANDREL



HEAT TREATMENT



SIZING (ELBOW)

ELBOW



STAINLESS PLATE



PLATE CUTTING



U FORMING



O FORMING



WELDING



GRINDING

REDUCER



STAINLESS PIPE



PIPE CUTTING



FORMING



HEAT TREATMENT

TEE



STAINLESS PIPE



PIPE CUTTING



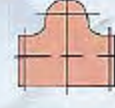
LUBRICANT COATING



FORMING

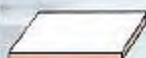


HEAT TREATMENT



CUT THE BRANCH OF TEE

CAP



PLATE



PLATE CUTTING



FORMING



HEAT TREATMENT



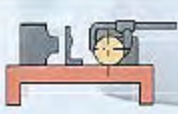
SIZING



BEVEL ENDS



PICKLING



INSPECTION



MARKING



PACKING

<Applicable Standards>

ASTM	A234 A403 A420 A815 A860	Carbon & alloy steel fittings Stainless steel fittings Fittings for low temperature service Duplex stainless fittings Fittings with high tensile property
ASME	B16.9 / B16.11 / B16.25	For dimension
MSS	SP25 SP75 SP43	For marking procedure Fittings with high tensile property
JIS	B2311 / B2312 / B2313	
EN	10204 3.1	For Inspection Certificate



<Qualifications>

Name ;

ISO9001:2000
Pressure Equipment Directive
(PED 97/23/EC)
JIS Mark Scheme, Certificate of
Compliance
Norsok M-650

Certified by;

Lloyd's Register Quality Assurance Limited
Lloyd's Register Quality Assurance Limited
Japan Quality Assurance Organization (JQA)
Det Norske Veritas

<Approvals>

Name;

Shell Global Solutuins
Exxon Mobil (Asia)
Total
Chevron
Dow Chemical-Asia / Pacific
CSA
Syncrude
Aramco Overseas Company
SABIC
KOC
KNPC
PDO

Country;

Netherland
Singapore
France
Indonesia
Holland
Canada
Canada
Japan
Saudi Arabia
Kuwait
Kuwait
Oman



Company Standards	Carbon Steel & Alloy Steel	Stainless Steel & Duplex
Coating	Rust-preventive paint (black)	Passivity treatment
Marking	Die stamping	Electrolysis etching Ink marking
Packing	Carton box Wooden case Wooden crate Wooden pallet & Shrink pack	

Note : Company standards are subject to minor changes without prior notice.



Butt-Welding-Fittings-Weight-And-Volume

Nominal Pipe Size	WEIGHT (Kg)									
	90° Long		90° Short		Reducer		Tee		Cap	
	STD	XS	STD	XS	STD	XS	STD	XS	STD	XS
1/2	0.08	0.10	-	-	-	-	0.08	0.11	0.04	0.05
3/4	0.10	0.13	-	-	0.06	0.07	0.12	0.16	0.05	0.07
1	0.15	0.19	0.10	0.13	0.11	0.14	0.25	0.31	0.11	0.14
1-1/4	0.26	0.34	0.17	0.23	0.15	0.20	0.42	0.55	0.14	0.19
1-1/2	0.37	0.49	0.24	0.33	0.24	0.32	0.60	0.80	0.17	0.24
2	0.65	0.89	0.43	0.60	0.37	0.51	0.87	1.19	0.23	0.33
2-1/2	1.30	1.71	0.87	1.14	0.70	0.92	1.67	2.19	0.40	0.53
3	2.03	2.73	1.35	1.82	0.91	1.23	2.41	3.24	0.66	0.91
3-1/2	2.82	3.91	1.88	2.61	1.28	1.77	3.12	4.32	0.96	1.36
4	3.83	5.36	2.55	3.57	1.45	2.02	4.12	5.77	1.17	1.68
5	5.55	9.23	4.37	6.08	2.52	3.54	6.59	9.29	1.92	2.77
6	10.1	15.3	6.75	10.2	3.63	5.47	9.73	14.7	2.90	4.49
8	20.4	30.9	13.6	20.3	5.80	8.76	18.1	27.4	5.20	7.24
10	36.2	48.8	24.1	32.49	9.76	13.1	30.9	41.7	9.18	12.5
12	52.8	69.9	35.2	46.6	13.9	18.3	44.2	58.5	13.3	17.8
14	67.9	89.9	45.2	59.9	25.6	33.9	53.5	70.9	15.9	21.2
16	89.0	118.0	59.3	78.6	31.0	41.1	66.1	87.7	20.0	26.7

Nominal Pipe Size	VOLUME (m3)				
	90° Long	90° Short	Reducer	Tee	Cap
	90° Long	90° Short	Reducer	Tee	Cap
1/2	-	-	-	-	-
3/4	-	-	-	-	-
1	-	-	-	-	-
1-1/4	-	-	-	-	-
1-1/2	-	-	-	-	-
2	0.001	0.001	-	0.001	-
2-1/2	0.002	0.001	0.001	0.001	-
3	0.003	0.002	0.001	0.002	-
3-1/2	0.004	0.003	0.001	0.003	0.001
4	0.005	0.004	0.001	0.004	0.001
5	0.010	0.007	0.002	0.007	0.001
6	0.016	0.011	0.004	0.011	0.002
8	0.037	0.025	0.007	0.022	0.005
10	0.070	0.046	0.013	0.040	0.009
12	0.118	0.079	0.021	0.067	0.015
14	0.164	0.109	0.042	0.091	0.021
16	0.245	0.163	0.059	0.126	0.029

* Weight and volume are according to theoretical calculation.

* Figures of tees are on equal tees and figures of reducers are on one size reduction reducers.

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